NATIONAL INSTITUTE OF TECHNOLOGY, TIRUCHIRAPPALLI - 620 015

M.Tech. DEGREE

in

MANUFACTURING TECHNOLOGY

SYLLABUS

FOR

CREDIT BASED CURRICULUM
OPERATIVE FOR STUDENTS FROM 2015 -2016 ADMISSION
4 SEMESTER PROGRAMME

CODE : PR

DEPARTMENT OF PRODUCTION ENGINEERING
Department Vision
To establish a world class academy for Manufacturing and Industrial Engineering

Department Mission
- Curriculum development with state-of-the-art technologies
- Pursue research interests of Manufacturing and Industrial engineering
- Consultancy in design, Manufacturing and industrial engineering
- Industry-Institute interaction
- Equipping Laboratories with state-of-the-art equipment

Programme Educational Objectives (PEOs):
PEO 1: Graduates of the programme will be capable of integrating Engineering fundamentals and advanced Manufacturing Engineering concepts.
PEO 2: Graduates of the programme will be professionally competent for gainful employment in Manufacturing functions and sustain future challenges.

Programme Outcomes (POs):

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<tr>
<th>Sl. No</th>
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<th>Programme Outcomes (POs)</th>
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<tbody>
<tr>
<td>1</td>
<td>Scholarship of Knowledge</td>
<td>Acquire in depth knowledge in Manufacturing technology with an ability to define, evaluate, analysis and synthesize existing and new knowledge.</td>
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<td>2</td>
<td>Critical Thinking</td>
<td>Analyze problems critically; apply independent judgment for synthesizing information to make intellectual and/or creative advances for conducting research.</td>
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<tr>
<td>3</td>
<td>Problem Solving</td>
<td>Conceptualize and solve Manufacturing engineering problems and evaluate optimal solutions considering economic and eco-friendly factors</td>
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<td>4</td>
<td>Research Skill</td>
<td>Develop scientific/technological knowledge in Manufacturing engineering through literature survey and design of experiments.</td>
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<td>5</td>
<td>Usage of modern tools</td>
<td>Apply of IT tools such as CAD/CAE/CAM for modeling and simulation of complex Manufacturing processes.</td>
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<td>6</td>
<td>Collaborative and multi-disciplinary work</td>
<td>Perform collaborate multidisciplinary scientific Manufacturing engineering research through self-management and team work.</td>
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<td>7</td>
<td>Project Management and Finance</td>
<td>Demonstrate knowledge and understanding of Manufacturing engineering and management and apply the same to one’s own work, as a member and leader in team, manage projects efficiently in respective disciplines and multidisciplinary environments after consideration of economical and financial factors.</td>
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<td>Communicate with the engineering community, and with society at large, regarding complex engineering activities confidently and effectively, such as, being able to comprehend and write effective reports and design documentation by adhering to appropriate standards, make effective presentations, and give and receive clear instructions.</td>
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<td>Life-long Learning</td>
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<td>Ethical Practices and Social Responsibility</td>
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<td>Acquire professional and intellectual integrity, professional code of conduct, ethics of research and scholarship, consideration of the impact of research outcomes on professional practices and an understanding of responsibility to contribute to the community for sustainable development of society.</td>
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<td>Independent and Reflective Learning</td>
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<td>Observe and examine critically the outcomes of one’s actions and make corrective measures subsequently and learn from mistakes without depending on external feedback.</td>
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## LIST OF ELECTIVES

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**Semester 4**

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SEMESTER 1

PR 601 ADVANCED MACHINING TECHNOLOGY

COURSE OUTCOMES:
1. Select suitable machining process for suitable materials
2. Select optimum parameters for the respective machining process
3. Summarizes the merits and demerits of the non-traditional manufacturing process

Metal Cutting Technology: Introduction to metal cutting - tool nomenclature and cutting forces - thermal aspects of machining - tool materials - tool life and tool wear - traditional and nontraditional machining – high speed machining

Mechanical Processes: Ultrasonic Machining - Water Jet Machining - Abrasive Jet Machining - Abrasive Water Jet Machining - Ice Jet Machining - Magnetic Abrasive Finishing

Chemical and Electrochemical Processes: Chemical Milling - Photochemical Milling - Electropolishing - Electrochemical Machining - Electrochemical Drilling - Shaped Tube Electrolytic Machining

Thermal Processes: Electric Discharge Machining - Laser Beam Machining - Electron Beam Machining - Plasma Beam Machining - Ion Beam Machining

Hybrid Processes: Electrochemical Grinding, Honing, Superfinishing and Buffing – Ultrasonic and Laser Assisted ECM - Electroerosion Dissolution Machining - Abrasive Electrodischarge Machining - EDM with Ultrasonic Assistance

References
PR 603 FLEXIBLE TOOLING AND AUTOMATED INSPECTION

COURSE OUTCOMES:

1. State of Art in Tooling in Manufacturing and Inspection
2. Design and Develop tooling for Flexible Manufacturing
3. Design and Develop Automated Inspection Systems

Introduction to Principles of Tooling in Manufacturing- Economics of Tooling- Pre -Design Product and Process Analysis -Automated Tooling for Machining- Tool Changers- Tool Presets

Flexible Tooling – Tooling for Forming- Evolution of Dies, Forging, Bending and Drawing and Extrusion Processes- Tooling for Casting processes – Mechanization – Flexible tooling in Non Traditional Manufacturing

Tooling for Micro Manufacturing- Tooling for Physical and Mechanical joining Processes- Tooling for CMM- Tool handling Robots.

Principles of Gauging - New concepts for gaging, inspection, checking, machine vision, and robotic testing. Smart Inspection Systems - Techniques and Applications of Intelligent Vision - Stages of automated visual inspection (AVI) and "smart" inspection systems- examples

Application of conventional and artificial intelligence techniques in AVI. AVI process, from illumination, image enhancement, segmentation and feature extraction, through to classification, and includes case studies of implemented AVI systems-Robots in Automated Inspection

Tutorial: Design of Tooling Layout for Automats, Die Design, Modular Fixture Design
Practice: Exercises in CMM and Robots for Inspection

References

PR 605 ADVANCED WELDING PROCESSES

COURSE OUTCOMES:
1. Discriminate the knowledge of principles, operations and applications of different casting and welding processes
2. Analyze the effects of process parameters on the quality of cast and weld products
3. Select the NDT techniques for the evaluation of cast and weld components

Welding processes classification, arc welding processes- solid state welding processes, plasma arc welding and ultrasonic welding - Resistance welding process- different types weld joints, welding positions. Brazing, soldering and adhesive bonding, process principles & applications.


Friction Surfacing, Friction stir spot welding, Explosive Welding, Welding of Ni and Ti based alloys, Friction welding with Cu interlayer.


Heat transfer and solidification - Analysis of stresses in welded structures – pre and post welding heat treatments – weld joint design – welding defects-Inspection & testing of weld joints - Safety aspects in welding.

For Understanding:
Casting basics - design for moulding and casting -advanced moulding and casting processes. Casting defects – Inspection and testing of casting

References
1. Dr.R.S.Parmer "Welding processes and Technology" Khanna Publishers.
PR 607 ADVANCED PRODUCTION PROCESS LAB

4. Exercise on Temperature measurement in drilling.
5. Exercise on Stir casting of Aluminum based composites.
6. Manufacturing of PMC using injection moulding.
7. Manufacturing of PMC using compression moulding
8. Joining of Thermoplastic pipes by Resistant welding.

PR 609 ADVANCED MATERIAL PROCESSING AND TRIBOLOGY LAB

1. Exercise on Weld bead performance on GMAW
2. Exercise on Measurement of temperature distribution on GTAW process using thermocouple.
3. Exercise on Water Hammer Forming / Abrasive Machining
4. Laser marking / engraving on metals.
5. Laser micro-welding, micro drilling / micro channeling
6. Pin-on-disc based tribological characterization of ferrous/ non-ferrous materials at different environment.
8. Laser transformation hardening of ferrous materials.
10. Laser surface alloying.
COURSE OUTCOMES

1. Recognize the various micro machining techniques
2. Apply various micro/nano finishing techniques for the production of required components
3. State the metrological principles and techniques for the evaluation of precision machined components


Lithography-diamond turning - micro drilling - micro milling - Electrical Discharge Micro-Machining (EDMM) - Electro Chemical Micro-Machining (ECMM)

Wire Electrical Discharge Micro-Machining (EDMM)- Laser Micro-Machining (LMM) – Types of Lasers

Nano finishing- magnetorheological finishing process-micro/nano finishing with flexible flow of abrasives- Electrolytic In-process Dressing (ELID) Grinding.


References

PR 604 THEORY OF PLASTICITY

COURSE OUTCOMES

1. Recognize the various metal forming techniques
2. Apply the theory of plasticity and its application for analyzing various metal forming Processes
3. Describe the advancement in forming technologies

Mohr’s Circle, Plastic instability, Tensile test, Advantages of true stress and true strain diagrams etc., Various Yield theories and comparison - Von-Mises Yield theory, Tresca Yield theory, Solving problems related to Yield theories

Plastic instability in biaxial tension, Plastic instability using old Hill’s Yield theory, Plastic instability using latest Hill’s Yield theory, Plastic instability using Bassni’s yield theory

Anisotropy in sheet metals, Hill’s Anisotropic Plasticity theory, Special cases, Generalization of Hill’s criterion, Bassani’s Yield theory, M-K analysis for imperfect sheets, Upper bound theorem, Plane strain, Simple indendation, Compression between smooth plates, Upper bound problems

Slab analysis, Sheet drawing, Wire/rod drawing, Direct compression in plane strain, Sticking friction at interface, Axisymmetric compression, extrusion, Cold rolling theory of strip or plate


References
COURSE OUTCOMES:
1. Define the flexibilities in FMS
2. Apply the components of FMS and their integration
3. Analyze the issues related to planning for successful implementation of FMS

FMS Introduction and Description - Objectives and Benefits of FMS - Basic Components of FMS and their integration in the data processing systems - Types of FMS - FMS Layouts – Types of Flexibility - FMS design criteria- Group Technology – Cellular manufacturing - Differences between FMC and FMS

FMS workstations - Machining station – CNC/DNC Features – Machine Tool applications - Machining Centers – Automated Features and Capabilities - Wash Stations - Coordinate Measuring Machines – Contact and noncontact inspection principles - Functions of CMM Computer/software


FMS Software Structure, Functions and Description - General Structure and Requirements - Activities and Functions to be Performed by FMS Software - Requirements of FMS Software - Types of FMS Software Modules - Computer Simulation - Functions of an FMS Host Computer – Distributed systems in FMS – Part program preparation

System Hardware and General Functionality - Programmable Logic Controllers - Cell Controllers - Communication Networks - FMS Installation and Implementation - Case Studies - Just-in-Time production – CIM Technology

References
PR 608 AUTOMATION & CIM LAB

1. Plain turning and facing operations on EMCO turning machine/Step turning on LEADWELL machine.
2. External threading operation on LEADWELL and STC 15 machines.
3. Profile milling operation on VMC machine.
4. Circular pocketing / Rectangular pocketing / drilling operations on EMCO milling machine.
5. Mirroring operation on MTAB milling machine.
6. Simulation of hydraulic circuits in a hydraulic trainer / single and double acting cylinder circuits.
7. Simulation of Electro-pneumatic latch circuits / Logic pneumatic circuits / electro pneumatic sequencing circuits
8. Measurement of form tolerance (circularity, cylindricity and perpendicularity) using CMM
9. Robot programming for pick and place of jobs with vision system / function of ASRS
10. Simulation of CIM environment

PR 610 PROCESS MODELING, DESIGN & RAPID MANUFACTURING LAB

1. Analysis of stress strain distribution in a plate with center hole using MATLAB coding
2. Transient heat transfer analysis of a rectangular slab using a FEA package
3. Modeling & simulation of hot forging / orthogonal machining / cold rolling operation / milling operation using a FEA package
4. Exercise on Rapid Product Development selection of Rapid Prototyping Technology
5. Exercise on development of prototypes using 3D Printer
6. Life Cycle Assessment using GaBi package
7. Analysis of Geometric Tolerance and manufacturing variation on product designs using Pro/ENGINEER.
8. Assembly tolerance stack up analysis using the RSS Method
9. Tolerance stack up analysis for feature of size, assembly with plus and minus Tolerancing, for floating fastener assembly and fixed fastener assembly.
10. Sustainable Product Development – Developing environmentally friendlier products
LIST OF ELECTIVES
Materials & Process Stream
PR 611 MODELING OF MANUFACTURING PROCESSES

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COURSE OUTCOMES

1. Arrange the application of numerical method for non-linear problems
2. Apply numerical methods for manufacturing processes
3. Evaluate the numerical results of manufacturing processes

Review of manufacturing processes, need for numerical solution – Review of basic concepts of numerical methods

FE concepts – variational and weighted residual approaches – Element types – 2D elements – plane triangular, quadrilateral, 3 dimensional axi-symmetric, plate and shell elements – mapping of elements

FE solution for Steady state and transient problems. FE procedure for non-linear problems - Material and geometric non-linearities – solution using implicit and explicit methods

Lagrangean and Eulerian formulations for modelling of machining, rolling, forging, drawing. ALE elements

Thermal modeling for induction hardening, arc welding, cooling of castings – deduction of cooling rate and metallurgical transformations.

References

COURSE OUTCOMES

1. Describe manufacturing and characterization of polymer matrix composites
2. Perform joining & machining of polymer matrix composites
3. Apply polymer composites for recent industrial applications & confront environmental issues

Polymer matrix –classification- thermoplastics and thermosetting plastics, types of matrix material, reinforcement material- fiber- particulate- whisker, properties of reinforcements and matrix. Composite material-Types-MMC-PMC-CMC, Advantages and Disadvantages.

Manufacturing of PMC material– Lay-up, Autoclave Molding filament Winding, Pultrusion, etc.. Machining of polymeric composite material, Forming methods for Polymers and polymeric composite material- component design consideration.

Joining of PMC-Friction Welding of PMC, Thermal Welding of PMC, Electromagnetic Welding of PMC-Process-Processing Parameters-Materials-Advantages& Disadvantages and Applications. Mechanical fastening of PMC, Chemical bonding of PMC, Joint design, equipment and application methods, Advantages and disadvantages, Applications adhesive bonding


Recent advancements in polymeric materials-Blends and composites- conducting polymer -nanofibers- Polymeric nanocomposites-Biodegradable Polymeric Nanofibers for Biomedical Applications- nanotube based Conducting Polymer Composite- polymeric nanomaterials in piezoelectric sensors- Biodegradable Polymers to improve new Antifouling coating etc., Polymer in health care, Environmental issues concerning polymers and polymer in energy application.

References
PR 613 HEAT TREATMENT

COURSE OUTCOMES:

1. Identify the effect of heat treatment in alloying elements
2. Apply surface modification techniques
3. Find the defects occurring in heat treated parts


TTT & CCT diagram for steels-Various heating media used for heat treatment, furnaces, Temperature and atmosphere control- Selection of furnace for heat treatment.


References
PR 614 INDUSTRIAL WELDING APPLICATIONS

COURSE OUTCOMES:  
1. Apply the knowledge of welding in Heavy Engineering  
2. Apply the knowledge of welding in Automotive Industries  
3. Apply the knowledge of welding in Nuclear Power


Application of welding in oil & gas industries: orbital pipe welding, welding consumables, fabrication codes, inspection & testing, acceptance criteria.

Application of welding in Nuclear Power: Materials, processes, fabrication codes, inspection & testing, reasons for stringent quality control measures.

Application of welding in automotive industries: Thin sheet welding, selection of materials and welding processes, inspection and testing procedure, acceptance criteria.

Application of welding in shipbuilding & Aerospace Industry: Materials involved, welding processes, fabrication code, inspection & testing, acceptance criteria.

References  
PR 615 LASERS IN MANUFACTURING

COURSE OUTCOMES

1. Compare the types of lasers and its applications.
2. Employ laser for surface engineering, welding, cutting and drilling.
3. Analyze the micro machining processes by Laser


References

PR 616 MACHINE TOOL TECHNOLOGY

COURSE OUTCOMES

1. Identify various parts of machine tools
2. Apply various design aspects of spindles and bearings
3. Reduce vibration and chatter developing on machine tools

Metal cutting machine tools and their specifications - machine beds and columns - relative merits of different types of beds and columns - design of beds and columns - force on cutting tool.

Types of slideways and design of slideways - wear adjustments in slideways, surface treatment for slideways.

Design of spindles – example for lathe, drilling machine and milling machine, Design of bearing-example for lathe, drilling machine and milling machine, choice of bearings.


References

PR 617 MANUFACTURING OF NON-METALLIC PRODUCTS

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COURSE OUTCOMES

1. Describe the types of polymers and its manufacturing techniques
2. Describe the application, types of glass and ceramics and their manufacturing methods
3. Knowledge in types of composites and their manufacturing techniques

Polymers - classification - Thermoplastics and thermosetting plastics - Thermoforming processes - compression and transfer molding - injection molding - extrusion - blow molding - calendaring - lamination and pultrusion.


Glass - characteristics - application - glass making - Glass forming machines - hollow wares flat glasses, fiberglass, bulbs, bottles, heat absorbing glasses, amber glass and their manufacturing methods, general plant layouts for manufacture of different types of glasses.


References

4. Kingery, w d detc Introduction to ceramics 2nd edition, John Wiley & Sons publ 2004
PR 618 MATERIALS TECHNOLOGY

COURSE OUTCOMES

1. Classify the mechanical properties of materials
2. Relate the various forming process
3. Apply the knowledge in formability

Crystal structure, Slip planes, Slip systems and Formability, Close packed planes and directions, Tensile test, Yielding behavior, True stress, strain, Strain hardening, Dislocations, Tensile instability, Constitutive material relationships, Strain rate and sensitivity, Volume constancy principle, Mass constancy principle

Effect of Mohr’s circle on Formability, Formability of low carbon steels, Automobile grade steels
Effect of grain size on Formability, Effect of second phase particles on formability

Formability of Carbon - Manganese steels, Micro alloy steels, HSLA steels, I.F steels, Dual phase steels, etc., Formability of Stainless steels

Diffused necking and localized necking in tensile test, Super plasticity and its applications, Deep drawing and deep drawability of sheet metals, Defects in deep drawing

Cold working, Hot working and Warm working, Recrystallization, Forming Limit Diagram, Workability of materials.

References

PR 619 MECHANICAL BEHAVIOUR OF MATERIALS

COURSE OUTCOMES

1. Identify the crystal structure of various materials
2. Analyse the type of fracture in materials
3. Categorize the behavior of creep and fatigue in materials

Introduction, Stress and strain relations, mechanical testing, Elements of plasticity, the flow curve, Strain hardening, Strain rate and temperature dependence of flow stress.

Plastic deformation, slip in crystals, dislocations, and dislocation motion. Twins, strengthening mechanisms, grain boundaries, solid solution strengthening and strain hardening.

Fracture, types of fracture, brittle fracture, Griffith theory of brittle fracture of material, ductile fracture, notch effects, and fracture mechanics.

Fatigue, the S-N curve, low and high cycle fatigue, structural features, surface effects, Creep, stress rupture test, structural changes, creep mechanisms and super plasticity

Embrittlement, residual stresses, mechanical behavior of Ceramics, glasses, polymeric materials, and composite materials.

References

PR 620 MECHANICS OF COMPOSITE MATERIALS

COURSE OUTCOMES

1. Classify the composite materials
2. Categorize the properties of composite materials
3. Apply the knowledge of matrix in composite materials

Classification, Types, characteristics and selection of composites, prepegs, sandwich construction.


Macro Mechanical analysis of laminate - Kirchoff hypothesis – CLT, A,B,& D matrices - Engineering constants - Special cases of laminates, Failure criterion.

Manufacturing processes and Quality assurance of composites.

Metal matrix composites, Application developments - future potential of composites.

References
PR 621 NON-DESTRUCTIVE TESTING

COURSE OUTCOMES

1. Select appropriate non-destructive techniques
2. Apply surface modification techniques
3. Compare the merits of various non-destructive techniques

Visual Inspection: Fundamentals of Visual Inspection - metallic materials, raw materials and welds - Inspection objectives, inspection checkpoints, sampling plan, inspection pattern etc. classification of indications for acceptance criteria - Codes, Standards and Specifications (ASME, ASTM, AWS etc.)-Capabilities, Limitation and Applications

Liquid Penetrant Testing: Principles - types and properties of liquid penetrants - developers - advantages and limitations of various methods - Control and measurement of penetrant process variables - Limitation and Applications

Magnetic Particle Testing: Theory of magnetism - ferromagnetic, Paramagnetic materials - advantages - Circular magnetisation techniques, Limitation and Applications

Ultrasonic Inspection Methods, Equipment/Materials: Principle of pulse echo method, through transmission method, resonance method - Advantages, limitations - Focussing Techniques (SAFT), Time of Flight Diffraction (TOFD), Signal Analysis. Capabilities, Limitation and Applications

Characterization: X-ray Diffraction(XRD) - SEM, Photoluminescence(PL) – Raman Spectroscopy, UV-Vis-IR Spectrophotometer –AFM.

References
Introduction to smart materials and MEMS: an overview- scaling issues in MEMS -Micro sensors, some examples –Micro actuators, some examples– Micro systems – Examples of smart systems.

Smart composites - piezoelectric materials, shape memory alloys, magnetic materials -Electro and magneto-statics, Electro active polymers and electrostrictive materials - measurement techniques for MEMS.

Fabrication processes - Structure of silicon and other materials Silicon wafer processing; Thin-film deposition, Lithography, Etching, LIGA, Micromachining, Thick-film processing, Smart material processing.


Electronics and packing - Semiconductor devices - Signal conditioning for microsystems devices-Vibration control of a beam - Integration of microsystems and microelectronics - Packaging of microsystems.

References
1. Engineering analysis of smart material systems, Donald J. Leo, John Wiley Sons.
2. Smart material systems: model development, R.C. Smith, SIAM.
PR 623 SURFACE ENGINEERING

COURSE OUTCOMES

1. Compare the use of different surface engineering techniques
2. Select appropriate thermal process to alter the material surface
3. Apply laser for surface modification

Introduction- Significance of surface engineering- Solid surface- Surface energy-Superficial layer- Physico-chemical parameters- Properties of the superficial layer-Surface coating- Classification.

Physical vapor deposition (PVD): Ion plating- Sputter deposition- Reactive deposition- Magnetron sputtering- Chemical vapor deposition (CVD)- Ion implantation- Electron beam technology- Applications.

Thermal Spraying Techniques- Flame Spraying, Atmospheric Plasma Spraying (APS), Vacuum Plasma Spraying (VPS), Detonation-Gun Spraying (D-GUN), High-Velocity Oxy-Fuel (HVOF) Spraying-Applications.


References
PR 624 TRIBOLOGY

COURSE OUTCOMES

1. Apply the knowledge of tribology in industries
2. Identify the friction and its effect
3. Identify the surface textures

Industrial significance of tribology - Strength and deformation properties of solids - physico-chemical characteristics of solid surfaces –fracture-modes of fracture- ductile-brittle-Analysis of surface roughness - measurement.


References
**Product & System Stream**

**PR 625 MANUFACTURING MANAGEMENT**

**COURSE OUTCOMES:**

1. Understand the methods for strategic and operational decision making
2. Define and plan manufacturing problems within the business and sustainability constraints
3. Develop and analyze quantitative models for manufacturing problems

Nature of production - Strategic, Tactical and Operational decisions considering values and ethics - General discrete location-allocation problems - features and formulations. Facility location models - Median model - Distribution model - Brown and Gibson model, Min-max algorithm, Gravity location algorithm.

Aggregate production planning - ways to absorb demand fluctuations - costs relevant to aggregate production planning - aggregate production planning models, heuristics, transportation and linear models – Inventory management –Inventory control policies- EOQ models-models with price breaks

Operations scheduling - Flow shop - n jobs –Johnson's rule, N-Jobs M machine, CDS heuristics, Palmer heuristics- Assembly Line Balancing- Project Scheduling-CPM-PERT-crashing of project network with cost trade off

Material Requirement Planning (MRP) - working of MRP - master production scheduling - Lot sizing in MRP system-rough cut capacity planning -capacity requirement planning, Introduction to ERP and softwares.

Concept of supply management and SCM, Flow in supply chains, Key issues in supply chain management, Decision phases in supply chain, concept of quality management – standards for quality management - Taguchi method of quality control.

**References**

PR 626 COMPUTER AIDED DESIGN AND MANUFACTURING

COURSE OUTCOMES

1. Define the principles of optimum design
2. Apply surface modelling techniques
3. Analyze production systems at operation level

Basic concepts of CAD - CAD workstation - principles of computer graphics - graphics programming - mechanical drafting package.

Advanced modeling techniques - surface modeling - solid modeling, rendering methods. Graphics and data exchange standards, CAD/CAM data base development and data base management systems.

Principles of optimum design - CAD optimization techniques, design for manufacture and assembly, principles of computer aided engineering, application of CAD, rapid prototyping, concurrent engineering.

Computer aided manufacturing, programming and interface hardware – computer aided process monitoring - adaptive control, on-line search strategies, computer-aided process planning.

Production systems at the operation level - computer generated time standards - machinability data systems - cutting conditions optimization - production planning - capacity planning - shop floor control - computer integrated manufacturing systems, application.

References

PR627 CONTROL OF MANUFACTURING PROCESSES

COURSE OUTCOMES
1. Apply and interfere the application of statistical methods in manufacturing processes.
2. Identify the causes of process variation through statistical process control.
3. Apply the experimental design concepts in manufacturing process for problem solving.

Review of probability and statistic distributions used in manufacturing processes.
Statistical process control and process capability analysis.

Mechanical process variation – analyzing the causes and interpreting data.

Alternate SPC methods for manufacturing process control.

Application of experimental design in manufacturing.

Full factorial models, Response surface modeling and process optimization, Analysis of Process robustness, Case studies.

References
PR 628 DESIGN FOR MANUFACTURE

COURSE OUTCOME:  
1. Apply various design rules in manufacturing processes  
2. Evaluate the process by design guidelines for optimum design  
3. Analyze design alternatives in the manufacture of components

Design process - General Design rules for manufacturability – DFX - basic principles for economical production - creativity in design. Materials: Selection of materials for design developments in material technology - criteria for material selection.

Review of various casting processes, selection of casting process, general design considerations for casting - casting tolerances - use of simulation in casting design – product design rules for sand casting.

Review of various welding processes, Factors in design of weldments - General design guidelines - effects of thermal stresses in weld joints - design of brazed joints. Forging - Design factors - general design recommendations. Extrusion & Sheet Metal Work: Design guidelines for extruded sections - design principles for forming operations.

Overview of various machining processes - general design rules for machining - Dimensional tolerance and surface roughness - Design for machining - Ease - Redesigning of components for machining ease with suitable examples. General design recommendations for machined parts.

Redesign for manufacture and case studies: Identification of uneconomical design - Modifying the design. Design for assembly fits in the design process, general design guidelines for manual assembly, development of the systematic DFA methodology

Reference:  
PR 629 INDUSTRIAL AUTOMATION AND MECHATRONICS

COURSE OUTCOMES

1. Identify the various types of control valves
2. Apply PLCs in circuits
3. Select appropriate hydraulic and pneumatic circuits


Electrical control of pneumatic and hydraulic circuits-use of relays, timers, counters, Ladder diagram.

Programmable logic control of Hydraulics and Pneumatics circuits, Sensors, PLC ladder diagram for various circuits, motion controllers, use of field busses in circuits. Electronic drive circuits for various Motors.

Semi automats-automats-transfer lines - automatic assembly - transfer devices and feeders-classifications and applications-job orienting and picking devices- setting of automats and transfer lines.

References

PR 630 PRODUCT DESIGN AND DEVELOPMENT

COURSE OUTCOMES
1. Understand the challenges and advancements of product development process
2. Execution of various phases of product development
3. Development of environmentally friendly products/processes

Product development process – various phases, Reverse engineering and redesigning product development process, Illustrations of product development process, S-curve, new product development.

Gathering customer needs, organizing and prioritizing customer needs, establishing product function, FAST method, establishing system functionality. Tear Down and Experimentation- Tear down method, post teardown report, benchmarking and establishing engineering specifications, product portfolios.

Generating Concepts- Information gathering, brain ball, C-sketch/6-3-5 method, morphological analysis, concept selection, technical feasibility, ranking, measurement theory. Robust design, Design for Manufacture and Assembly, Axiomatic design, TRIZ, Value Engineering, Industrial design, Poka Yoke – Lean principles – Six sigma concepts.

Design for the Environment: DFE methods, life cycle assessment, weighted sum assessment method, techniques to reduce environmental impact – disassembly, recyclability, remanufacturing regulations and standards.

References
Numerical Control (NC) - input media - design considerations of NC machine tools - functions of MCU- controls and system devices - CNC.

CNC programming- manual part programming – preparatory, miscellaneous functions – computed aided part programming - post processors - APT programming- programming for CNC turning center, machining center and CNC EDM.


Part families-classification and coding-cellular manufacturing- production flow analysis-automated material handling systems- automated storage systems-automatic data capture-automated assembly systems-industrial robots – configurations- applications.

References
COURSE OUTCOMES

1. Understand the importance of time compression technologies
2. Selection of appropriate technology for the application
3. Exposure to RP software packages

Introduction- Need for the compression in product development, History of RP systems, Survey of applications, Growth of RP industry, Classification of RP systems.


Software for RP: STL files, overview of solid view, magics, mimics, magics communicator, etc., internet based softwares, collaboration tools.


References
PR633 ROBOTICS

COURSE OUTCOMES

1. Identify the components of a robot
2. Program robots for different applications
3. Introduce robots in various manufacturing techniques


Robot and its peripherals - sensors, machine vision - image processing & analysis - application of artificial intelligence, voice communication - robot control units - motion controls.


Robot Programming - different languages - expert systems.


References

COURSE OUTCOMES
1. Increase the reliability of a system
2. Conduct reliability analysis
3. Identify appropriate models for reliability measurement


Component reliability and Hazard Models – Nonlinear hazard model

Redundancy Techniques in System Design- Vibration analysis.

System reliability – Types, Fault Tree Analysis.

References
PR 635 TOLERANCE TECHNOLOGY
(Use of approved design data book is permitted in the examination)

COURSE OUTCOMES
1. Identify the general dimensioning techniques
2. Apply the principles of tolerancing in Manufacturing
3. Calculate the optimum material requirement

Introduction to Geometric Dimensioning and Tolerancing, Scope, Definitions, and General Dimensioning, General Tolerancing and Related Principles, Symbology, Datum Referencing, Tolerances of Location, Form, Profile, Orientation, and Runout

Properties of the surface, Principles for tolerancing and geometrical tolerancing- Symbols-Definitions of geometrical tolerances-Tolerance zone-Form of the tolerance zone- Location and orientation of the tolerance zone-Width of the tolerance zone-Length of the tolerance zone-Common tolerance zone- Datums- Axes and median faces- Screw threads, gears and splines - Angularity tolerances and angular dimension tolerances-Twist tolerance.

Profile tolerancing, Tolerancing of cones, Positional tolerancing, projected tolerance zone, Substitute elements, Maximum material requirement, Envelope requirement, least material requirement

Tolerancing of flexible parts, Tolerance chains (accumulation of tolerances), Statistical tolerancing, respecting geometrical tolerances during manufacturing- Manufacturing influences-Recommendations for manufacturing,


References
COMMON ELECTIVES WITH M.Tech. (IE&M)

PR654 MODELING AND SIMULATION

COURSE OUTCOMES:
1. Develop Manufacturing Models of Discrete event systems
2. Generation of Uncertainty using Random numbers and Random Variates
3. Perform Input, Output Analysis: Verification & Valediction of Models and Optimization

Introduction to systems and modeling - discrete and continuous system - Monte Carlo Simulation. Simulation of Single Server Queuing System. Simulation of manufacturing shop
Simulation of Inventory System


Random variates-Inverse Transform Technique –Direct Transform Techniques Convolution Method Acceptance Rejection Technique– Routines for Random Variate Generation

Testing -Analysis of simulation data-Input modeling – verification and validation of simulation models – output analysis for a single model.

Simulation languages and packages-Case studies in WITNESS; FLEXSIM, ARENA, SIMQUICK-Simulation based optimization-Modeling and Simulation with Petrinets-case studies in manufacturing systems

References
PR662 INTELLIGENT MANUFACTURING SYSTEMS

COURSE OUTCOMES:

1. Apply various knowledge based techniques
2. Practice diagnosis and trouble shooting
3. Adopt intelligent system

Basic concepts of Artificial intelligence and expert systems - System Components - System architecture and Data flow – System Operations.

Knowledge based systems - knowledge representation – knowledge acquisition and optimization - Knowledge based approaches to design mechanical parts and mechanisms and design for automated assembly.

Knowledge based system for material selection – Intelligent process planning system. Intelligent system for equipment selection - Intelligent system for project management & factory monitoring.

Scheduling in manufacturing – scheduling the shop floor – Diagnosis & trouble shooting.

The role of Artificial Intelligence in the factory of the future – Intelligent systems.

References

PR 671 SUSTAINABLE MANUFACTURING

COURSE OUTCOMES:
1. Explain the importance of sustainable development
2. Exhibit competence on the usage and applicability of sustainability tools
3. Compute sustainability performance through the indicators


Frameworks for measuring sustainability- Indicators of sustainability – Environmental, Economic, Societal and Business indicators - Concept Models and Various Approaches, Product Sustainability and Risk/Benefit assessment – Corporate Social Responsibility.

LAB EXERCISES
Life Cycle Assessment of products using GaBi package
Sustainable Product Development – Developing environmentally friendlier products

References
COURSE OUTCOMES:

1. Explain the methods for project identification & appraisal
2. Define and plan a project within the constraints of the environment
3. Develop & analyze quantitative models for project selection & scheduling

Introduction - Project Management: An Overview – Types, Characteristics of Projects – Project life cycle. Identification of investment opportunities - Screening and Selection, Project Appraisal,


Financial analysis – cash flows for project appraisal- Investment evaluation using capital budgeting techniques - net present value, profitability index internal rate of return, payback period, accounting rate of return

Mathematical Techniques for project evaluation – Linear programming, goal programming, Network technique for Project Management – CPM, PERT, Multiple projects and constraints, scheduling.

Organization systems for project implementation- Work Breakdown-coordination and control- Project Management Softwares

References

PR679 PRODUCT LIFE CYCLE MANAGEMENT

COURSE OUTCOMES:
1. Recognize the importance of Product Life Cycle Management
2. Realize potential for Collaborative Product Development and digital manufacturing in contemporary manufacturing applications
3. Competence to develop PLM strategy and conduct PLM assessment

Introduction to Product Life Cycle Management(PLM) - Definition, PLM Lifecycle model, Need for PLM, Opportunities and benefits of PLM, Components and Phases of PLM, PLM feasibility study

PLM Concepts, Processes and Workflow - Characteristics of PLM, Environment driving PLM, PLM Elements, Drivers of PLM, Conceptualization, Design, Development, Validation, Production, Support of PLM.

Collaborative Product Development - Engineering vaulting, product reuse, smart parts, engineering change management, Bill of materials and process consistency, Digital mock-up and prototype development, design for environment, virtual testing and validation, marketing collateral

Digital Manufacturing – PLM Digital manufacturing, benefits manufacturing, manufacturing the first-one, Ramp up, virtual learning curve, manufacturing the rest, production planning

Developing a PLM strategy and conducting a PLM assessment - Strategy, Impact of strategy, implementing a PLM strategy, PLM initiatives to support corporate objectives. Infrastructure assessment, assessment of current systems and applications

References