DEPARTMENT OF CHEMICAL ENGINEERING NATIONAL INSTITUTE OF TECHNOLOGY: TIRUCHIRAPPALLI - 620 015

24.01.2014

Minutes of the pre-bid conference

Tender Notification No.: NITT/F.NO:SIF004/PLAN2013-14 dt. 19.12.2013

Specification for HYPHETHENATED THERMOGRAVIMETRIC ANALYSER (TGA) WITH GC MS TG-GCMS for Evolved Gas Analysis

S.No	Original tender specification	Amended specification
1.	A. TGA Specification	No Change
	• Temperature Range: Room temperature to 1000°C	
2.	Heating Rate : 0.1° C to 200°C	No Change
3.	Vertical TGA should have Ultra Microbalance with 0.1 μg sensitivity	No Change
4.	 Weighing range up to 1200 mg including pan weight. 	No Change
5.	• The system should have Low Thermal Mass Furnace with built-in	No Change
	Platinum resistance heating elements. The furnace should have facility of	
	auto calibration, auto clean furnace etc.	
6.	The provision of ion sprays to avoid static change.	No Change
7.	• Furnace should cool down to room temperature from 1000°C in less than	No Change
	15 minutes with built-in force air cooling.	
8.	Instrument must have Mass Flow Controller	No Change
9.	Built-in sleeve chamber for low convection effects.	No Change
10.	Balance assembly should have thermostatting capability to minimize	No Change
	isothermal drift.	
11.	• Movement of Furnace should be software controlled. Furnace should be	No Change

protected with chamber sleeve to avoid convection effects.	
Platinum Pans (2 Nos.) to be included in the main offer.	No Change
TGA-GCMS transfer line for EGA to be included	No Change
B. GC MS Specification	
GAS CHROMATOGRAPH MASS SPECTROMETER QUADRUPOLE	
(GCMS)	
Gas Chromatograph:-	
The instrument key pad must have graphical user interface should have Real-time	
graphic display of chromatogram,	
a. Column Oven –	No Change
Operating temperature range suitable for all columns and	
chromatographic separations. 5 degree C above Ambient to 450 °C.	
Maximum achievable temperature ramp rate must be 140 °C/min	Maximum achievable temperature ramp
	rate must be 120 °C/min or above
Programmable pneumatic control (PPC) for injectors, detectors	No Change
b.Autosampler:-	No Change
> Sampling capabilities with 100 vials or more capacity in a single tray for	
2 ml vials.	
Number of waste and wash vials: Four waste and four wash vials.	No Change
Auto sampler must have the capability to inject the sample on both injectors from	
the same place without removing or dismantling the system.	
c. Injector-	No Change
Programmable Split/Splitless capillary inlet (S/SL) with a provision for back	
flush device in the injector - TWO Nos.	
	 Platinum Pans (2 Nos.) to be included in the main offer. TGA-GCMS transfer line for EGA to be included B. GC MS Specification GAS CHROMATOGRAPH MASS SPECTROMETER QUADRUPOLE (GCMS) Gas Chromatograph:- The instrument key pad must have graphical user interface should have Real-time graphic display of chromatogram, a. Column Oven – Operating temperature range suitable for all columns and chromatographic separations. 5 degree C above Ambient to 450 °C. Maximum achievable temperature ramp rate must be 140 °C/min Programmable pneumatic control (PPC) for injectors, detectors b.Autosampler:- Sampling capabilities with 100 vials or more capacity in a single tray for 2 ml vials. Number of waste and wash vials: Four waste and four wash vials. Auto sampler must have the capability to inject the sample on both injectors from the same place without removing or dismantling the system. C. Injector- Programmable Split/Splitless capillary inlet (S/SL) with a provision for back

	➤ Temperature Range : must be the temperature range from 50 °C to 500	
	°C in 1 °C increments with Three-ramps temperature program	
21.	➤ Heating rate of 1 °C/min to 200 °C/min or ballistic	No Change
22.	➤ MS Vent must be quoted to help to change liners easily.	No Change
23.	d. Detector:-	No Change
	Flame Ionization Detector (FID) – 1 No.	
24.	e.MS section:-	No Change
	Mass detector with EI with 250 L Single Turbo pumps with built-	
	in Ion Gauge meter (Pump specification must be clearly	
	mentioned in the original specification sheet/brochure. Below 250	
	L pump or dual pump specification will not be considered.	
25.	➤ Mass analyzer system: Quadrupole with prefilter	No Change
26.	Mass range: must be minimum 1-1000 amu or more so as to	No Change
	calibrate with Triazene Compound to get the highest mass range.	
27.	Scan rate: Minimum 12,350 amu/sec or more with 0.1 amu step	No Change
	size	
28.	➤ Additional spare filament 1No. Must be quoted apart from the	No Change
	standard supply of 1 No. (Total 2Nos.)	
29.	• Sensitivity for EI with 1 pg of OctaFluoroNaphthalene (OFN) must be	No Change
	700:1 minimum for the entire mass range and not a specified mass	
	range. You may please submit the same in literature.	
30.	Capillary Columns: 2 Nos	No Change
31.	Library: NIST library	No Change
32.	System should have future up-gradation possibility for CI (both Positive)	No Change

	and Negative Ion Source)	
33.	Warranty: Comprehensive three year warranty	No Change
34.	Both TGA and GCMS must be from the same vendor in order to get the	No Change
	future service and spares	
35.	f. column split techniques accessory	No Change
	Instrument must quote with column split technique to go to 3 detector in a single	
	injection(Y splitter will not be acceptable) flow-switching and splitting	
	applications	
	Column split techniques must have the following features	
36.	• Split chromatography between up to minimum 3 channels (detectors, MS,	No Change
	etc.)	
37.	Splitter must be capable for additional sample information,	No Change
38.	back flushing for Remove unwanted compounds from the column after	No Change
	the analytes have eluted,	
39.	MS Isolation to Perform MS, column and inlet maintenance without	No Change
	venting the vacuum for less downtime, solvent venting to Vent unwanted	
	solvent or other large peak from chromatogram.	
40.	g. Accessories	No Change
	Quote all required accessories for TGA and GCMS for trouble free Operation	
41.	Ultra High Pure Helium Gas Cylinder (99.9995%) with dual stage SS regulators	No Change
42.	High Pure Nitrogen gas with dual stage regulator,	No Change
43.	High Pure Hydrogen Gas Cylinder with dual stage regulator	No Change
44.	Zero Air gas cylinder with dual stage regulator	No Change
45.	Suitable Gas Purification filter with manifold for Hydrogen, Zero Air, Nitrogen	No Change

	and Helium	
46.	Branded PC(Dell/Lenova/HP) with HP laser printer	No Change
47.	20KVA Online UPS(APC/Numeric) with One Hour Back (Optional)	No Change
48.	h. Thermal Desorber Sampler	No Change
	Thermal desorption system with interface based on PC control and capable of	
	doing analysis of organic pollutants in air or gases such as volatile organic	
	compounds (VOCs) and semi volatiles. The system is compatible to couple with	
	GC-MS. Both GC MS & TD is from the single manufacturer hence best after	
	sales service support and compatibility guaranteed.	
49.	Automatic transfer of sample tube from sample tray/stand to desorption	No Change
	chamber/heating block. Auto sampler should have minimum capacity of holding	
	40 tubes.	
50.	• Unique electrically cooled, packed cold trap for operation down to -40°C	No Change
	without the need for liquid nitrogen or carbon dioxide.	
51.	Automatic leak test facility after each should be available with the TD system.	No Change
52.	Overlapping tube desorption and GC analysis for maximum productivity.	No Change
53.	• Tube and trap desorption temperatures up to 400°C.	No Change
54.	Automated tube and trap leak test prior to each analysis to ensure accuracy of	No Change
	analysis.	
55.	Automated carrier gas purge of tubes prior to desorption to avoid oxidation.	No Change
56.	Automated Tube conditioning mode with effluent venting. No transfer of	No Change
	effluent to the GC.	
57.	Vendor to Quote complete Starter Kit (Consumables)	No Change
58.	IQ/OQ Documents to be provided by vendor.	No Change
59.	GC with FID/TCD	

60.	Microprocessor based Gas Chromatograph with Programmable Electronic	No Change
	Control for complete system.	
61.	I Oven:	
62.	Operating temperature range suitable for all columns and	No Change
	chromatographic separations. 5 degree C above Ambient to 450 °C.	
63.	Programmable pneumatic control (PPC) for injectors, detectors	No Change
64.	• Cool down time from 250°C to 50°C in 5 mins or less.	No Change
65.	II Pneumatics:	
66.	Programmable Electronic control for injectors and detectors with single	No Change
	point	
	Control via software & touch screen	
67.	Facility to compensate for variations in ambient temperature and pressure	No Change
	for Maximum stability.	
68.	Direct setting of split flow rates and ratios.	No Change
69.	Automatic leak testing and three ramp pressure program	No Change
70.	• Pneumatic program rates 0-100.0 psi/min or 0-100.0ml/min ² or 0-200.0	No Change
	cm/s -min.	
71.	III Injectors (2 no.)	
72.	Programmable Split/Split less Capillary Injector or PTV Injector with	No Change
	Pneumatic Control for FID	
73.	Packed Injector with Pneumatic Control for TCD	No Change
74.	IV. Detectors:	
75.	a. Auto ignite FID	
76.	Software flow control of hydrogen and air. Auto ignition, flame out detection and	No Change

	Reignition. With Best Linearity.	
77.	TCD (Thermal Conductivity Detector) with Optional 6 port gas sampling	No Change
	Value	
	Capillary-column compatible/ Software protection to prevent filament burnout/ Ideal for	
	series operation/1/8-inch fittings/ Conventional pneumatics – reference gas flow	
	controller/ PPC pneumatics – software flow control of reference gas.	
78.	Minimum detectable Quantity: Typically < 1 ppm nonane	No Change
79.	Linearity: > 105	No Change
80.	Makeup gas: Not required for 0.32- to 0.53-mm i.d. columns with flows ≥ 5 mL/min	No Change
81.	Required for 0.25-mm or smaller i.d. columns	No Change
82.	V. Accessories:	
83.	Quote all required accessories for GCFID/TCD for trouble free Operation	
84.	➤ Ultra High Pure Helium Gas Cylinder (99.9995%) with dual stage SS regulators	No Change
85.	Zero Air gas cylinder with dual stage regulator	No Change
86.	➤ High Pure Hydrogen Gas Cylinder with dual stage SS regulators	No Change
87.	➤ High Pure Nitrogen Gas Cylinder with dual stage SS regulators	No Change
88.	 Suitable Gas Purification filter with manifold for Helium, Zero Air, Hydrogen, 	No Change
	Nitrogen	
89.	➤ Branded PC(Dell/Lenova/HP) with HP laser printer	No Change
	> 5KVA Online UPS(APC/Numeric) with One Hour Back (Optional)	
90.	> 10μl,5μl Syringes,	No Change
91.	Capillary Column @ 1 No	No Change
92.	Packed Column @ 1 No	No Change
93.	e.MS section:-	No Change

	Mass detector with EI with 250 L Single Turbo pumps with built-in Ion C	auge
	meter (Pump specification must be clearly mentioned in the original spec	ification
	sheet/brochure. Below 250 L pump or dual pump specification will not b	e
	considered.	
94.	Mass analyzer system: Quadrupole with prefilter	No Change
95.	Mass range: must be minimum 1-1000 amu or more so as to calibrate with Triazene Compound to get the highest mass range.	No Change
96.	➤ Scan rate: Minimum 12,350 amu/sec or more with 0.1 amu step size	No Change
97.	Additional spare filament 1No. Must be quoted apart from the standard supply of 1 No. (Total 2Nos.)	No Change
98.	C. Sensitivity for EI with 1 pg of <u>OctaFluoroNaphthalene</u> (OFN) must be 700:1 minimum for the <u>entire mass range</u> and not a specified mass range. You may please submit the same in literature.	No Change
99.	D. Capillary Columns:2 Nos	No Change
100.	E. Library: NIST library	No Change
101.	 System should have future up-gradation possibility for CI (both Positive and Negative Ion Source) 	No Change
102.	F. Warranty: Comprehensive three year warranty	No Change
103.	Both TGA and GCMS must be from the same vendor in order to get the future service and spares	No Change
104.	f. column split techniques accessory	
105.	Instrument must quote with column split technique to go to 3 detector in a single injection(Y splitter will not be acceptable) flow-switching and	No Change

	splitting applications Column split techniques must have the following	
	features	
106.	> Split chromatography between up to minimum 3 channels (detectors, MS,	No Change
	etc.)	
107.	> Splitter must be capable for additional sample information,	No Change
108.	back flushing for Remove unwanted compounds from the column after	No Change
	the analytes have eluted,	
109.	➤ MS Isolation to Perform MS, column and inlet maintenance without	No Change
	venting the vacuum for less downtime, solvent venting to Vent unwanted	
	solvent or other large peak from chromatogram.	
110.	g. Accessories	No Change
	Quote all required accessories for TGA and GCMS for trouble free Operation	
111.	➤ Ultra High Pure Helium Gas Cylinder (99.9995%) with dual stage SS regulators	No Change
112.	➤ High Pure Nitrogen gas with dual stage regulator	No Change
113.	➤ High Pure Hydrogen Gas Cylinder with dual stage regulator	No Change
114.	> Zero Air gas cylinder with dual stage regulator	No Change
115.	 Suitable Gas Purification filter with manifold for Hydrogen, Zero Air, 	No Change
	Nitrogen and Helium	
116.	➤ Branded PC(Dell/Lenova/HP) with HP laser printer	No Change
117.	➤ 20KVA Online UPS(APC/Numeric) with One Hour Back (Optional)	No Change
118.	h. Thermal Desorber Sampler	
119.	> Thermal desorption system with interface based on PC control and capable of	No Change
	doing analysis of organic pollutants in air or gases such as volatile organic	

	common de (VOCe) and comi veletile. The section is consetted to	
	compounds (VOCs) and semi volatiles. The system is compatible to couple	
	with GC-MS. Both GC MS & TD is from the single manufacturer hence best	
	after sales service support and compatibility guaranteed.	
120.	> Automatic transfer of sample tube from sample tray/stand to desorption	No Change
	chamber/heating block. Auto sampler should have minimum capacity of	
	holding 40 tubes.	
121.	➤ Unique electrically cooled, packed cold trap for operation down to -40°C	No Change
	without the need for liquid nitrogen or carbon dioxide.	
122.	Automatic leak test facility after each should be available with the TD system.	No Change
123.	> Overlapping tube desorption and GC analysis for maximum productivity.	No Change
124.	Tube and trap desorption temperatures up to 400°C.	No Change
125.	> Automated tube and trap leak test prior to each analysis to ensure accuracy of	No Change
	analysis.	
126.	Automated carrier gas purge of tubes prior to desorption to avoid oxidation.	No Change
127.	➤ Automated Tube conditioning mode with effluent venting. No transfer of	No Change
	effluent to the GC.	
128.	➤ Vendor to Quote complete Starter Kit (Consumables)	No Change
129.	> IQ/OQ Documents to be provided by vendor.	No Change
130.	A. GC with FID/TCD	
131.	Microprocessor based Gas Chromatograph with Programmable Electronic	No Change
	Control for complete system.	
132.	I Oven:	

133.	Operating temperature range suitable for all columns and	No Change
	chromatographic separations. 5 degree C above Ambient to 450 °C.	
134.	Programmable pneumatic control (PPC) for injectors, detectors	No Change
135.	• Cool down time from 250°C to 50°C in 5 mins or less.	No Change
136.	II Pneumatics:	
137.	➤ Programmable Electronic control for injectors and detectors with single	No Change
	point	
	Control via software & touch screen	
138.	➤ Facility to compensate for variations in ambient temperature and pressure	No Change
	for	
	Maximum stability.	
	Direct setting of split flow rates and ratios.	
139.	> Automatic leak testing and three ramp pressure program	No Change
140.	➤ Pneumatic program rates 0-100.0 psi/min or 0-100.0ml/min² or 0-200.0	No Change
	cm/s -min.	
141.	III Injectors (2 no.)	
142.	 Programmable Split/Split less Capillary Injector or PTV Injector with 	No Change
	Pneumatic Control for FID	
143.	Packed Injector with Pneumatic Control for TCD	No Change
144.	IV. Detectors:	
145.	Auto ignite FID	
146.	> Software flow control of hydrogen and air. Auto ignition, flame out	No Change
	detection and Reignition. With Best Linearity.	
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147.	> TCD (Thermal Conductivity Detector) with Optional 6 port gas	No Change
	sampling Value	
148.	Capillary-column compatible/ Software protection to prevent filament burnout/	No Change
	Ideal for series operation/1/8-inch fittings/ Conventional pneumatics – reference	
	gas flow controller/ PPC pneumatics – software flow control of reference gas.	
149.	Minimum detectable Quantity: Typically< 1 ppm nonane	No Change
150.	Linearity: > 105	No Change
151.	Makeup gas: Not required for 0.32- to 0.53-mm i.d. columns with flows ≥ 5	No Change
	mL/min	
152.	Required for 0.25-mm or smaller i.d. columns	No Change
153.	V. Accessories:	
154.	Quote all required accessories for GCFID/TCD for trouble free Operation	No Change
155.	Ultra High Pure Helium Gas Cylinder (99.9995%) with dual stage SS regulators	No Change
156.	 Zero Air gas cylinder with dual stage regulator 	No Change
157.	➤ High Pure Hydrogen Gas Cylinder with dual stage SS regulators	No Change
158.	➤ High Pure Nitrogen Gas Cylinder with dual stage SS regulators	No Change
159.	> Suitable Gas Purification filter with manifold for Helium, Zero Air,	No Change
	Hydrogen, Nitrogen	
160.	➤ Branded PC(Dell/Lenova/HP) with HP laser printer	No Change
161.	> 5KVA Online UPS(APC/Numeric) with One Hour Back (Optional)	No Change
162.	> 10μl, 5μl Syringes,	No Change

163.	Capillary Column @ 1 No	No Change
164.	➤ Packed Column @ 1 No	No Change
165.	GC with ECD/NPD	
166.	 Microprocessor based Gas Chromatograph with Programmable Electronic Control for complete system. 	No Change
167.	I Oven:	
168.	➤ Operating temperature range suitable for all columns and chromatographic separations. 5 degree C above Ambient to 450 °C.	No Change
169.	 Programmable pneumatic control (PPC) for injectors, detectors 	No Change
170.	Cool down time from 250°C to 50°C in 5 mins or less.	No Change
171.	II Pneumatics:	
172.	Programmable Electronic control for injectors and detectors with single point Control via software & touch screen	No Change
173.	Facility to compensate for variations in ambient temperature and pressure for Maximum stability.	No Change
174.	Direct setting of split flow rates and ratios.	No Change
175.	➤ Automatic leak testing and three ramp pressure program	No Change
176.	Pneumatic program rates 0-100.0 psi/min or 0-100.0ml/min ² or 0-200.0 cm/s -min.	No Change
177.	III Injectors (2 no.)	
178.	a. Programmable Split/Split less Capillary Injector or PTV Injector with Pneumatic Control for ECD/NPD	No Change

179.	Minimum 100 Sample Vial Autosampler should be quoted as optional	No Change
180.	IV. Detectors:	
181.	a. ECD (Electron Capture Detector)	
182.	High Sensitivity/High Operating temperature for maximum stability/Pneumatics for	No Change
	software flow control of make-up gas	
183.	Source: 15 mCi 63Ni	No Change
184.	Temperature protect: 470 °C by software	No Change
185.	Carrier gas: Either Ar/CH ₄ or N ₂	No Change
186.	Operating temperature: 100 °C to 450 °C in 1 °C increments	No Change
187.	Minimum detectable < 0.05 pg perchloroethylene with	Minimum detectable Quantity: < 0.05 pg
		perchloroethylene with argon/methane or
		nitrogen
188.	Quantity: argon/methane or nitrogen	Line to be removed
189.	Linearity: > 104	No Change
190.	Signal filtration: 200, 800 msec	No Change
191.	Makeup gas: Standard	No Change
192.	b. NPD (Nitrogen Phosphorous Detector)	
193.	Modular design/ Change bead in less than one minute/ Pre aligned bead/ Rapid	No Change
	conditioning, up and running in less than two hours/ 1/8-inch fittings/ Conventional	
	pneumatics – pressure regulator for hydrogen, needle valve for air/ PPC pneumatics –	
	software flow control of hydrogen and air	
194.	Operating temperature: 100 °C to 450 °C in 1 °C increments	No Change

195.	Minimum detectable 5 • 10–14 g N/sec 2,4-dimethylaniline	No Change
196.	quantity: 5 • 10–14 g P/sec tributylphosphate	No Change
197.	Linearity: > 104	No Change
198.	Signal filtration: 50, 200, 800 msec	No Change
199.	Selectivity: 50,000:1 (N/C)	No Change
200.	10:1 (P/N)	No Change
201.	Input range: 1, 20	No Change
202.	Makeup gas: Not required	No Change
203.	V. Accessories:	
204.	Quote all required accessories for GC ECD/NPD for trouble free Operation	No Change
205.	➤ Ultra High Pure Helium Gas Cylinder (99.9995%) with dual stage SS regulators	No Change
206.	➤ High Pure Nitrogen Gas Cylinders with dual stage SS regulator	No Change
207.	➤ High Pure Hydrogen Gas Cylinders with dual stage SS regulator	No Change
208.	Zero Air gas cylinder with dual stage regulator	No Change
209.	 Suitable Gas Purification filter with manifold for Helium, Zero Air, Hydrogen, Nitrogen 	No Change
	➤ Branded PC(Dell/Lenova/HP) with HP laser printer	
210.	> 5KVA Online UPS(APC/Numeric) with One Hour Back (Optional)	No Change
211.	> 10μl, 5μl Syringes,	No Change
212.	Capillary Column @ 2 No's	No Change
		5% Bank Guarantee for 5 years towards the

	supply of spares after warranty period.
Note: Any other accessories apart from the mandatory accessories and systems mentioned above	
may be quoted separately. Pre-installation/post-installation training expenses (including travel,	
boarding and lodging) should be borne by the supplier	

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Dr. J. Sarat Chandra Babu (Initiating Faculty)